

## **INSTRUCTIONS FOR ASSEMBLY OF 6360 STAND**

If at any time during assembly you need assistance please contact technical support at 260-563-0641

### **STEP #1**

Orient the frame sub-assemblies (item #1) so when assembled the rails on the top are level as shown in the small picture at the top left of the assembly diagram. **NOTE: Failure to do this will not allow the mounting holes for the 6360 Burster to line up to the slot holes in the frame sub-assemblies.**

### **STEP #2**

Attach the Gussets (item #2) to the frame sub-assemblies (item #1) using two No.10/ 32x3/8 large screws (item #5) and two Int. tooth No.10 lock washers (item #6) at each end (8 of each). Snug using the 5/32 Allen wrench. **NOTE: leave slightly loose until step #7.**

### **STEP #3**

Place the four glides (item #7) on the feet of the frame sub-assembly.

### **STEP #4**

Remove the feet from the bottom of the 6360 Burster. **NOTE: screw holes used for the feet are also used to mount the burster to the stand.**

### **STEP #5**

Insure the mounting rails on the top of the frame are flat and set the 6360 Burster on top of frame assembly. If the holes do not line up one of two things has happened. The Burster is out of position by 90 degrees or you have one or both of the frame sub-assemblies turned by 180 degrees. In the first case, turn the Burster 90 degrees and check alignment. In the second case, remove the Burster and re-assemble the frame sub-assemblies so that the tops of each are level as shown in the small picture at the top left of the assembly diagram.

### **STEP #6**

Insert mounting screws (item #3) through the frame and into the 6360 Burster. Use (item #4) lock washer and (item #10) flat washer as shown in diagram. Tighten completely using the 3/16 Allen wrench provided.

### **STEP #7**

Tighten all the Allen screws in the gussets completely using the 5/32 Allen wrench.